



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-698-035
Job Sheet 186767



Part No: D412-698-035

Job Qty: 7 ea

Part Name: Cabin Door Handle - Composite Door



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/18

Job Tracking No:

Due Date: 12/17/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D412-698 REV.G IPP Rev:A New Issue 08.07.03 EC verified by:LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea		12/17/18	0.00	0.00	Start Up Stores/Pkg-2		DEC 21 2018
110	Packaging	7 pcs		12/17/18	0.00	0.00	Packaging1-4		
120	QC	7 pcs		12/17/18	0.00	0.00	QC4		
125	DC	7 pcs		12/17/18	0.00	0.00	DC		
130	Packaging	7 pcs		12/17/18	0.00	0.00	Packaging3-2		
140	QC21-FG	7 Ea		12/17/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D412-698-035 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPP D412-698-035 Location:FG022

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R8	Screw	84 Ea (12 ea)	90-Start up Operation	5006309438
D3779-041	Handle Assembly (Exterior)	14 Ea (2 ea)	90-Start up Operation	5134280
D3779-043	Handle Assembly (Interior)	14 pcs (2 ea)	90-Start up Operation	5133905
D3779-3	Plate	14 pcs (2 ea)	90-Start up Operation	5134655
MS21042L3	Nut	84 Ea (12 ea)	90-Start up Operation	5132364
MS24694-S51	Screw	84 Ea (12 ea)	90-Start up Operation	5123459
NAS1149D0332J	Washer	84 Ea (12 ea)	90-Start up Operation	5113751

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R8	84	50	0
	D3779-041	14	5	0
	D3779-043	14	2	0
	D3779-3	14	2	0
	MS21042L3	84	1,594	0
	MS24694-S51	84	270	0
	NAS1149D0332J	84	1,834	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION R _____ U: _____ Suspected Unap _____		AGAINST DEPARTMENT/PROCESS Container No: S140991 Part: D412 - 698 - 035 Job No: 186767 Serial No/Batch: S140991 Revision: G Inspector: _____ Exp Date: _____ Instructions: TC STC SH92 - 43 Issue Ref AASSTIC SH014461		
Date :		Step #:				
Description Work Order Deviation						

Root Cause			FAULT CATEGORY		
Environment	☐	No Re-verification	☐	Pressure/Forced	☐
Design	☐	Operator	☐	Bending	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐
Material	☐	Use for Testing	☐	Cuffs	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐
Past Expiry Date	☐	Manufacturing Process	☐		
Misidentified	☐	Past Due	☐	OTHER :	